


<b>K-Standard</b>		<b>20600.0000</b>			
Issued by TLL	Authorized by MAO	Valid from 2020-11-13	Page 1(1)	Edition 4	
<b>Ytbehandlingsmetoder - Sammanställning</b> Surface treatment methods - Compilation					

Denna K-standard hänvisar från ritningsangivelserna om ytbehandlingsmetod till respektive K-standard med tillverkningskrav.

This K-standard refers from surface treatment designations on drawing to K-standards with stated requirements for the different methods.

### 1 Organisk ytbehandling

Ref	Metod	K-standard
I1	Varmförzinkning	20620.0002
I2	Kemisk förnickling	20621.0002
I3	Zink/järn + Svartkromatering 12 µm Alt.	20630.0002
	Alk Zink + Svartpassivering 12 µm	20630.0006
I4	Zink + Tjockfilmspassivering 8 µm	20630.0004
I5	Nitrotec®	20622.0002

### 2 Organisk ytbehandling

Ref	Metod	K-standard
O1	Lackering SC1	20600.0001
O2	Lackering SC2	20600.0001
O3	Lackering SC3	20600.0001
O4	Pulverlackering 70 °C	20651.0002
O5	Pulverlackering 400 °C	20651.0002

### 1 Inorganic surface treatment

Ref	Method	K-standard
I1	Hot dip galvanizing	20620.0002
I2	Chemical nickel-plating	20621.0002
I3	Zinc/iron + Black chromating 12 µm Alt.	20630.0002
	Alk Zinc + Black passivation 12 µm	20630.0006
I4	Zinc + Thick films passivation 8 µm	20630.0004
I5	Nitrotec®	20622.0002

### 2 Organic surface treatment

Ref	Method	K-standard
O1	Painting SC1	20600.0001
O2	Painting SC2	20600.0001
O3	Painting SC3	20600.0001
O4	Powder coating 70 °C	20651.0002
O5	Powder coating 400 °C	20651.0002